From simple point level controls to advanced computer-based inventory management

**Level Monitors and Controls** 

**MEASURE. CONTROL. DETECT.** 





art Bob AC

# **ENHANCES SAFETY**

With bin level indicators installed, there is no need for climbing ladders or onto bin roofs to routinely check bin levels. This reduces the risk of accidents and helps companies avoid insurance claims due to



falls and injuries. Plus, for volatile or dusty materials, many devices are offered with explosion-proof certifications to prevent accidents.

# **SIMPLE OPERATION**

BinMaster level, flow, and dust detection controls are easy to install and operate. Designed with simplicity and convenience in mind, this array of devices does not require highly skilled

technical or operational staff or continual reference to bothersome manuals. Over the long term, BinMaster equipment is designed for minimal, easy service.

# SAVES TIME

BinMaster level indicators require fewer people to do more work by eliminating frequent climbing and allowing multiple bins to be monitored from a central location. With systems to manage from one up to 120 bins, there is no time wasted going to each bin. Many devices also offer a "fail-safe" feature that gives an immediate warning and instantaneous response in the event of a failure.

# **REQUIRES LESS STAFF**

Many facilities are challenged with having less staff than they need. Not only is the need for staff to climb bins greatly reduced, BinMaster's durable products require virtually no maintenance. These long-lasting products will provide years of troublefree operation and infrequently need replacement. By design, the "de-energized" operation of the motor in BinMaster rotaries places less stress on the motor and prolongs motor life.

# **PREVENTS BIN OVERFLOWS**

Overfilling bins ruins materials, wastes time, makes a mess, and costs money. Installing bin level controls allows users to automatically monitor materials and control processes. By managing material storage and flow, users can prevent bin overflows, empty conditions, clogged chutes, and jammed conveyors. This helps eliminate costly spills, material waste, and unnecessary downtime.

# IMPROVES INVENTORY MANAGEMENT

Smart Bob11

From simple point level controls to advanced inventory management systems, BinMaster can help an operation run more efficiently. Inventory levels will be more accurate. Information regarding bin status will be timely, allowing for just-in-time replenishment and reducing the risk of shutting down operations if material should run out. Advanced systems like SmartBob allow users to view multiple bins at a glance, helping to alleviate stress on production and purchasing personnel.



# **Inventory Management**

# **OPTIMIZES STORAGE CAPACITY**

A storage operation is at its best when bins are filled to capacity and promptly refilled. Bin level controls help to prevent empty conditions and allow for timely filling without overfilling. Bin-Master has complete systems to help monitor the level of each bin from very small to even the largest operations. Plus, equipment used for reducing clogged chutes and jammed conveyors will keep trucks and railcars moving.

# HIGHLY COST EFFECTIVE

BinMaster features a comprehensive line of products, providing a solution for a wide variety of applications and every budget. Basic devices offered at a very low cost will pay for themselves quickly in labor savings alone.

Optimizing storage capacity and replenishment cycles makes even the most advanced BinMaster system a fast return on the investment. To help save customers money, BinMaster systems are designed to use less equipment to monitor more bins, can be configured to tie into existing control systems, and feature low power consumption and operating costs.

# Devices Suitable for Pellets, Granulars, Powders, and Most Other Bulk Solids

Grain, Seed & Feed Chemical Processing Aggregates & Cement Food Processing Bioenergy Pulp & Paper Petrochemicals Plastics Manufacturing Power Plants Mining Operations

# Powerful, Reliable, and Affordable

# SmartBob2 Inventory Management System

The SmartBob2 remote is the core component of a proven, reliable level measurement system for solids, powders, liquids or slurries using cable-based, dust-penetrating sensor technology. When combined with its powerful Windows-based eBob software program installed on a personal computer or remote push-button control consoles, SmartBob2 offers the strongest and smartest cable-based inventory measurement system on the market today – with the ability to manage from one up to 120 bins of heights up to 180 feet.

# SmartBob-TS1 Small Bin Sensor

The SmartBob-TS1 sensor is a cable-based, continuous level measurement sensor for bins up to 60 feet tall. The compact, rugged device weighs less than 10 pounds and is immune to airborne dust and filling noise that can interfere with other continuous level devices. Compatible with eBob software and consoles from BinMaster's SmartBob inventory tracking system, the SmartBob-TS1 is designed to reliably measure powders,

granules, pellets, plastic resins, and dry bulk solids as well as liquids in smaller bins, tanks, and silos.

# Non-Contact Ultrasonic & Pulse Radar

SmartSonic is an ultrasonic device designed for continuous, non-contact level measuring and monitoring of tanks, bins, and silos. Its transmitter features high efficiency, narrow beam design technology using a wide frequency bandwidth to enhance operation in difficult applications, varying temperatures, and harsh environments. Smart-Wave is a low-noise pulse radar transmitter for distances up to 100 feet. A display console, compatible with both devices, can be used for remote indication of bin levels for up to five bins.

# 3DLevelScanner Multiple-Point Measurement

BinMaster's 3DLevelScanner is a non-contact, dust-penetrating bin volume measure-

> ment system that uses patented, acoustics-based technology to measure bin contents at multiple points to determine the volume of material in the bin. Its 3DLevel Manager software sends detailed log reports to a personal computer for easy remote monitoring, with advanced models featuring optional surface mapping capabili-

ties. It offers very low maintenance and is self-cleaning, making it ideal for high-dust environments.

# Non-Contact Radar Level Sensor

The BinMaster NCR-80 non-contact radar level sensor uses a powerful 80 GHz frequency to focus the signal in a narrow 4° beam angle for precise aiming to avoid the flow stream, internal structure, or sidewall buildup. This ensures reliability at measuring ranges up to 393 feet and accuracy within 0.2 inches. It is is ideal for continuous level measurement in tall and narrow vessels where there is excessive noise or dust. It features CSA Intrinsically Safe Class I, II, III, Division 1, Groups A, B, C, D, E, F, and G approvals.

# Guided Wave Radar with Modbus RTU

BinMaster's GWR-2000 guided microwave level transmitter provides continuous level mea-

surement in vessels up to 100 feet tall with accuracy of ±0.08 inches (2mm). It utilizes TDR along a cable or rod to measure the distance, level, and volume of material. It features hazardous location approvals, a very small upper dead zone, and is accurate in low dielectric materials down to 1.3. It has 4 -20 mA and Modbus RTU communication options, making it compatible with an HMI or PLC, as well as Binventory LAN-based PC software or BinView cloud-base monitoring.

# Level, Dry Flow, and Dust Detection

# Laser Level Sensor for Narrow Vessels

The LL-100 laser level measurement sensor measures a single point on the material surface in a tight 1° beam, making it suitable for very narrow vessels, vessels with internal structure or corrugation, or constrained spaces such as chutes, hoppers, or crushers. It has a measuring range up to 160 feet, is highly accurate up to +/- 1 inch, and a rapid update rate of eight times per second. Best suited for low or no dust environments, it is resistant to reliability issues caused by surface angle, slope, texture, granularity, or material color.

# **Binventory LAN-Based PC Software**

Get all of your level data from a variety of BinMaster sensors from one program with Binventory™ inventory management soft-



W/LST

ware. Data from your level sensors is sent to a personal computer connected to your LAN, WAN, or VPN. It collects data from up to 100 vessels and sends automated high and low level alerts, visualizes vessel levels, and generates usage reports. The multi-site feature supports any number of sites and vessels across

the company regardless of location for monitoring the level of both solids and liquids in bins, tanks, or silos from one platform.

# **BinView Monitoring** for Phone, Tablet, or PC

BinView is an internet-based application for remote inventory monitoring of solids or liquids



contained in tanks, bins, or silos. It is compatible with many BinMaster sensors with a 4 -20 mA analog output or Modbus RTU. BinView can be used to manage multiple vessels at multiple locations and is accessible from any device with a connection to the internet. Realtime, remote inventory management and automated alerts can be

accessed from a Smartphone, tablet or PC. BinView offers both security and control over your assets and users of the application.

# **Flow/No Flow Detection for Solids**

Appropriate for solids or powders. BinMaster's flow detect system alerts users if the flow status has changed, power is lost, or communication is interrupted. This system consists

of a remote sensor probe mounted in a pneumatic pipeline, gravity chute or feeder and a control console mounted in an area accessible to users. The non-intrusive sensor probe

is an industrial grade instrument that senses flow / no-flow conditions using Doppler technology (microwave) to provide highly reliable and sensitive motion detection.

# **Dust Detect Emissions Monitoring**

BinMaster's single device dust detector is designed to continuously monitor the flow of particulate emissions from small stacks or other emission points being passed through a filter within an air filtration system. It easily installs in the exhaust ductwork and can be used in conjunction with various types of bag, ceramic, cartridge or cyclone filters. Its probe is designed to recognize abnormal particulate levels outside user-defined preset parameters, initiating an alarm when changes in emissions exceed these levels.

# **Airbrator Combines Aeration & Vibration**

Airbrator is a very effective flow aid for many types of difficult dry materials such as fly ash, cement, flour, lime, sand, and salt. Using a combination of both aeration and vibration, its special self-cleaning design creates a vibration as the air flows between the pad's boot and the bin wall. Airbrator is appropriate for use in any type of bin or silo including food grade applications. It is extremely economical, guite easy to install, and does not require specific air pressure for operation.



# **Reliable Rotary** Level Controls

Rotary level indicators are proven, widely used devices for point level detection and suitable for a wide range of powder and bulk solid materials. BinMaster rotaries feature a specialized motor design with "de-energized" operation, shutting down the motor when material is present, prolonging motor life, and saving energy. A screw-off lid offers easy access to components and dual-conduit entries allow for simple installation. With options like "fail-safe" protection alerting to loss of power and models

for hazardous locations, BinMaster rotaries are best-in-class for the industry.

# **PROCAP** Series **Capacitance Probes**

PROCAP capacitance probes offer inter-

ference-free, fail-safe operation and "Quick-Set" calibration. Working far below the RF level of 9 KHz at 6 KHz - PROCAP will not interfere with two-way radios or other equipment operating in the radio spectrum. Optional Class I and II hazardous location ratings, remote electronics, and flush-mount designs combined with a wide assortment of probes and extensions make these capacitance probes appropriate for a variety of challenging applications in solid, liquid, and slurry materials.

# **Single Blade** Vibrating Rods

With a unique single-rod probe design and a sword-shaped blade that prevents bridging of material, BinMaster vibrating rods are superior to typical "tuning fork" designs by allowing material to easily flow by, preventing buildup on the blade. BinMaster's standard 7-inch piezoelectric driven vibration type point level switch is suitable for both top and side mount applications, while rigid extended models can be custom built up to 13 feet of either galvanized or stainless steel, dependent on the application.

# **Basic Point Level** Diaphragm Switch

A diaphragm switch provides simple, lowcost, automatic level indication of free

flowing dry materials such as grain, feed, seed, and other granular or pelleted materials. It operates by sensing material pressing against the diaphragm and activating a visual or audible alarm to start or stop a process or alert to high, medium or low levels in bins. BinMaster offers models for

hazardous and non-hazardous environments, internal or external mounting, and either neoprene or silicone diaphragm covers.

# **Tilt Switch High** Level Indication

BinMaster's innovative, patent-pending tilt switch is used for high level detection of powders and bulk solids. The BM-TSM tilt switch mounts on top of the bin. The switch is triggered when material rises and tilts the switching mechanism 15 degrees which activates an electrical microswitch that can be used for a direct input to a control system or activate an external alarm. It can also be installed over a conveyor belt. It is a available with either a

paddle or sphere mounted at the end of the shaft and can be used in materials with a bulk density of at least 15 pounds per cubic foot.

# **Display Consoles** for Local Data Access

BinMaster offers several display modules, such as the C-100, to provide access to level data locally at the bin to help save time and

eliminate manually inspecting vessels.

This allows workers and drivers quick access to inventory levels from the ground or a vehicle. Compatible with BinMaster's point level sensors, the point level alarm panel alerts to high and low levels via a blinking LED light and an audible alarm. Based upon the number and loca-

tion of your vessels and where it's easiest to access data, BinMaster will design a solution that fits your needs and meets your budget.





# **Continuous Inventory Management**



### APPLICATIONS

APPLICATIONS

APPLICATIONS

bioenergy plants

coal, fly ash or clinker

processing

- · Rugged, simple, and dependable inventory measurement system for solid, liquid, and slurry materials in vessels up to 180 feet · Works in dusty and very demanding
- applications Vendor-managed inventory
- · Plastics, chemicals, coal, concrete, food ingredients, pharmaceuticals, feed/grain, aggregates, and many other materials

· Rugged, simple, and dependable inventory

· Plastics, chemicals, coal, concrete, food

ingredients, pharmaceuticals, feed/grain,

aggregates, and many other materials

· Suitable for pellets, granulars powders,

· High dust environments needing reliable

of materials is irregular or uneven · For operations desiring non-contact

· Bins, silos, and open pits where the surface

technology to reduce risk of contamination

· Plastics manufacturing, aggregates, cement,

pulp/paper, petrochemicals, and chemical

· For the power industry in materials like

· Grain, seed, feed, food processing, and

and most other bulk solids

inventory measurement

materials in vessels up to 60 feet

Vendor-managed inventory

measurement system for solid, liquid, and slurry

## SmartBob2 **Cable-Based Sensor**



## SmartBob-TS1 **Cable-Based Sensor**



## 3DLevelScanner Non-Contact Sensor

**NCR-80** Non-Contact Radar

### FEATURES

- · Economical, regardless of number of units installed
- 5th generation eBob PC-based inventory management software
- Output and display consoles for one up
- to 120 bins
- · Requires no field calibration or adjustment
- · Advanced microprocessor-based system with built-in measurement reliability
- Minimal ongoing operational and
- maintenance cost
- Hazloc approval Class II RS-485 network with wiring distance
- up to 4,000 ft.
- · Simple daisy-chain wiring allows for easy installation
- · External wireless options available
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- easy installation
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### FEATURES

- · Multiple-point bin volume measurement
- accounts for uneven material surface
- Measures virtually any powder or solid
- material with density of at least 12 lb./cu. ft.
- Maximum measuring range 200 feet
- Acoustical-based, low frequency technology
- is unaffected by dust
- Works where ultrasonic and radar have failed
- · Sends bin data to a personal computer loaded
- with 3DLevel Manager software
- · Optional surface mapping capability Communications via 4-20/HART, Modbus
- RTU or TCP/IP
- · Easy to install and self-cleaning

#### SPECIFICATIONS

- Power Requirements: 115/230 VAC 50/60 Hz Ambient Temp: -40°F to +185°F (-40°C to +85°C)
- Process Temp: Up to 500°F (260°C) Measurement Range: Up to 180 ft.
- Measurement Rate: 2 feet per second

Accuracy: ± 0.25% distance measurement accuracy

Mounting: 3"- 8" NPT

- Enclosure: Molded polycarbonate Approvals & Certifications: Listed for Class II, Groups E, F, & G Hazardous Locations
- Enclosure Type: NEMA 4X, 5, 9 & 12

#### SPECIFICATIONS

Power Requirements: 115/230 VAC 50/60 Hz Ambient Temp: -20°F to +140°F

(-29°C to +60°C) Process Temp: Up to 140°F (60°C) Measurement Range: 60 ft.

Measurement Rate: 1 foot per second

Accuracy: ± 0.25% distance measurement accuracy

Mounting: Special bolt on or 3"- 6" NPT Enclosure: Rotational molded polyethylene Approvals & Certifications: NEMA 4X (IP65)

#### **SPECIFICATIONS**

Preferred Applications: Powders and solids Measuring Range: 200 feet (61 meters) Supply Voltage: 20 - 32 VDC Process Temp: -40°F to 185°F (-40°C to 85°C) Process Pressure: -0.2 - 1bar (-2.9 to 14.5 psi) Signal Output: 4-wire 4-20mA/HART/RS-485/ Modbus

Emitting Frequency: 3 KHz to 10 KHz Housing: Aluminum die cast powder coated

Approval: ATEX II 1/2D, 2D, Ex ibD/iaD 20/21 T110°C, ATEX II 2G Ex ia/ib IIB T4, FM Intrinsically Safe Class I, II, Division I, Groups C. D. E. F. G

Antenna Type: Metal jacketed lens antenna

Power Requirements: Regular Voltage Version:

(plastic horn antenna also available) Measuring Range: 393 feet (120 m)

Process Temperature: -40°F to 392°F

- APPLICATIONS · Cement, grain, power, wood chips, pellets, sand, aggregates or plastics
- · Very tall, narrow silos for single point level measurement
- · Vessels with excessive noise, dust, or high temperatures
- · Vessels where precise aiming is needed to avoid flow stream internal structure or sidewall buildup
- · Low dielectric materials or materials with limited reflectivity
- Mounted over piled material in flat storage warehouses
- · Measure levels within equipment, such as crushers or ESP hoppers
- · Level measurement of piles or pits

### FEATURES

- Powerful 80 GHZ non-contact radar
- Measuring distance up to 393 feet
- 4° beam angle for precise targeting
- · Reliable accuracy within 0.2 inches
- · High temperatures up to 392°F
- Hazardous location approvals
- FDA approval for food or pharmaceutical
- use · Chemical-resistant for long-lasting
- performance BinDisc option simplifies setup and
- configuration

#### +3 bar (-100 to +300 kPa) Housing Enclosure: Aluminum or plastic, IP66/IP68 (0.2 bar), IP66/IP67, IP66/IP68 (1 bar)

Process Pressure: -14.5 to +43 PSI, -1 to

- Approvals: CSA / FM Class I, II, III, Div 1,
- Groups A, B, C, D, E, F, G Output: Two-wire 4 - 20 mA/HART®, four-wire

4 - 20 mA, Modbus RTU

#### **SPECIFICATIONS** Frequency: 79 GHz

Accuracy: ± 0.2" (5mm)

90 to 253 V AC, 50/60 Hz

(-40° to 200°C)

# **Continuous Inventory Management**



# **GWR-2000** Guided Wave Radar



## **SmartSonic** Ultrasonic Transmitter



- · Continuous level measurement for inventory control
- · Powders, granules, pellets, and other bulk solids
- · Works reliably in vessels constructed of plastic, cement or steel
- · Grain, milling, pet food, animal feed, or seed
- · Food processing and ingredient silos
- Plastics with a dielectric down to 1.3
- · Cement and the materials used to make it
- · Lime storage and chemical manufacturing Wood pellet manufacturing centers
- In vessels containing pigment

· Continuous, non-contact level monitoring

Narrow beam design using a wide

frequency bandwidth to enhance operation in difficult applications

Smart signal processing to eliminate

· Measuring range from 4 inches up

and many more applications

· Liquids, plastics, grain, sand, aggregates,

- powders

**APPLICATIONS** 

of tanks, bins, and silos

unwanted echoes

to 90 feet

### FEATURES

- · Measuring distance up to 100 feet
- · For light to heavy bulk solids
- 4-20 mA and Modbus RTU communications
- · Performs in high dust
- Immune to condensation
- · Virtually maintenance free
- Reliable accuracy within 0.08"
- Hazardous location approvals
- BinDisc simple setup and configuration

#### **FEATURES**

- Easy two-point, push-button calibration
- RS-485 communications with PC-based
- utility/diagnostic program

- · Power control operation in transmitter
- 4-20 mA signal output
- Built-in temperature compensation
- · Logarithmic receiver with very high
- dynamic range
- Uniform polar pattern
  - Self-cleaning operation



## **SmartWave Pulse Radar Transmitter**

## **APPI ICATIONS**

- · Continuous, non-contact level monitoring of tanks, bins, and silos · Self-adjusting
- Measuring range up to 100 feet using
- 6.3 GHz operating frequency Adapts to adverse conditions
- · Food, beverages, water/wastewater, chemicals (with vapor), plastics, sand, grain, aggregates, hot asphalt, and many more applications
- FEATURES
- Low noise Accurate and reliable
- · High sensitivity

FEATURES

to 10 degrees

- microwave pulse
- 4-20 mA signal output
- utility/diagnostic program
- Uniform polar pattern

· Self-adjusting amplitude and width of

# · Easy two-point, push-button calibration

- RS-485 communications with PC-based
- No mounting influence

· Easily configured in the field using a USB port

· Adjustable mounting flange flexible up

Narrow beam can be directed to the

output or bottom of the silo

- Configuration can be performed without filling or emptying the silo
- · Integrated dust protection for minimal maintenance
- Air purge option to keep lenses free of dust for reliable performance

### SPECIFICATIONS

- Measuring Range: 100 feet (30.48 meters) Accuracy: ± 0.08" (2mm)
- Power Requirements: Regular Voltage Version: 90 to 253 V AC, 50/60 Hz
- Process Temperature: -40°F to 392°F (-40° to 200°C)
- Process Pressure: -14.5 to 58Ø psig-(1 to +40 bar)
- Mounting: 1-1/2" NPT opening or 3" ANSI flange
- Housing Material: Plastic, aluminum, or stainless steel
- Enclosure Rating: IP66/IP67/IP68 dependent on housing
- Approvals: CSA / FM Class II, Div 2, Groups E, F, G; Other approvals available
- Output: Two-wire 4 20 mA/HART®, Four-wire 4 - 20 mA/HART®, Modbus RTU

#### **SPECIFICATIONS**

Power Requirements: AC units 115 VAC 60 Hz or 230 VAC 50 Hz; DC units 12 to 30 VDC 0.07 Amps Ambient Temp:  $-40^{\circ}$ F to  $+140^{\circ}$ F ( $-40^{\circ}$ C to  $+60^{\circ}$ C) Process Temp: Up to 200°F (93°C) Operation: Ultrasonic Frequency: 25 to 148 KHz Measurement Range Liquids: 90 ft. maximum Measurement Range Solids: 40 ft. maximum Accuracy: ± 0.25% Beam Angle: 6° - 12° conical at -3dB Temp Compensation: Continuous in transducer Output: 4-20 mA and RS-485 Mounting: 3" NPT Enclosure: PVC-94VO Approvals & Certifications: NEMA 4X (IP65)

#### SPECIFICATIONS

Power Requirements: AC units 115 VAC 60 Hz or 230 VAC 50 Hz; DC units 12 to 30 VDC 0.07 Amp Ambient Temp:  $-40^{\circ}$ F to  $+140^{\circ}$ F ( $-40^{\circ}$ C to  $+60^{\circ}$ C) Process Temp: PP rod to 140°F (60°C); PTFE rod to 400°F (204°C) **Operation:** Pulse radar Frequency: 6.3 GHz Measurement Range Liquids: 100 ft. maximum Measurement Range Solids: 50 ft. maximum Accuracy: ± 0.25% Transmitter Power: 50 uW average Antenna: Dielectric rod (Polypropylene & optional Teflon) Output: 4-20 mA and RS-485 Mounting: 2" NPT Enclosure: Aluminum-94VO (optional stainless steel) Approvals & Certifications: NEMA 4X (IP65), explosion proof units available

#### **SPECIFICATIONS**

Range: 1 ft. to 160 ft. (.3m to 50m) Resolution: 10mm Accuracy: 1 standard deviation = 1 inch (2,5 cm) Update Rate: 8 readings per second Output: 4-20 mA NAMUR Power Supply: 24 VDC nominal (12-28 VDC) Operating Temperature: -4°F to 160°F (-20°C to 50°C) Electrical Connection: M16 x 1,5 Enclosure Rating: IP66 Air Purge: 1/8" BSP option Housing Material: Anodized aluminum Lens Material: Impact-resistant acrylic Beam Divergence to half power points: <1° Laser Safety Classification: Class 1M

Laser Level Transmitter

LL-100

- **APPLICATIONS** · Level control, plugged chute detection, and
- monitoring buildup in low dust environments Measuring levels in narrow tanks containing
- bulk solids, pellets, or granular materials · Opaque liquids in applications where the beam must be precisely targeted to avoid walls or structure
- · Minerals, mining, aggregate storage, and in crushers
- · Plastics, chemicals, and fertilizers with low or no dust Grain storage and food processing

· Pulp, paper, wood pellet, and biomass

operations

# **Data Management**

# **Binventory**<sup>™</sup>

Simplify inventory management with this all-inclusive PC-based software networked on your company's LAN, WAN, or VPN. Binventory<sup>™</sup> is a great alternative to PLC, HMI, and SCADA systems that requires no special programming



or added costs and components. Binventory<sup>™</sup> works with many BinMaster sensors including SmartBob cable-based sensors, non-contact-radar, guided wave radar, 3D scanners, ultrasonic, magnetostrictive, and pressure transducers used for level measurement.

- · Monitor the level of both solids and liquids from one platform
- · Simple user interface requires no programming or special skills
- · No extra components to buy, no monthly fees
- Enter bin dimensions and material parameters and it is ready-to-use
- · Simple wizard to configure horizontal tanks, split silos, and non-linear tanks

# **BinView**

This internet-based application is designed for remote inventory monitoring of solids or liquids contained in tanks, bins, or silos. It is compatible with many BinMaster sensors using Modbus RTU. BinView can be used to manage multiple vessels at multiple locations and is accessible 24/7 from any device with a connection to the internet. Real-time inventory management and automated alerts can be accessed from a Smartphone, tablet or PC.

- · Accurate, reliable bin information updates automatically
- Automated alerts via email or SMS text message
- · Highly scalable for one or many vessels for one or multiple locations
- · Eliminates manual monitoring to save time and enhance safety
- · Historical reporting to optimize purchasing and logistics







# **BMRX**

# Standard Rotary

### APPLICATIONS · Reliable point level detection for solids

- including powders, pellets, and granular materials • Used in bins, silos, chutes, and conveyors
- Material density from 2 lb./cu. ft. to over 100 lb./cu. ft.
- · Feed, seed, grain, food, sand, gravel, concrete, aggregates, plastics, chemicals, coal, and many other materials

### FEATURES

- · Rugged construction and simple, dependable design
- Triple thread screw-off cover
- Switch selectable high/low fail-safe
- De-energizing motor for extended
- operational life
- · Four-bearing shaft assembly reduces wear and increases reliability
- Internal, bi-directional clutch
- Various voltages available
- DPDT relay output, 250 VAC, 10 Amp

eliminates spills and process shortages

Visual LED indicates sensor status:

· Supervise normal and fault conditions

De-energizing motor for extended

· Compact design ideal for small bins,

· De-energizing motor extends motor life

· Motor slip-clutch prevents gear damage

· Optional 4-vane or bayonet type

polycarbonate sensing paddles

wear and increases reliability

from power failures, motor or gear failures

uncovered, covered and fault conditions

Four-bearing drive shaft assembly reduces

- Dual conduit entrance
- · Removable wiring terminals
- Interchangeable with other rotaries
- · Powder-coated finish
- Adjustable sensitivity

- Used in bins, silos, chutes, and
- concrete, aggregates, plastics, chemi-
  - - Triple thread screw-off cover

FEATURES

- Multiple voltages
- Interchangeable with other rotaries
- · Powder-coated finish

hoppers, and feeders

No calibration required

Adjustable sensitivity

3/4" PF (pipe fitting)

Simple to install

Adjustable sensitivity

### SPECIFICATIONS

Power Requirements: 24/115/230 VAC, 50/60 Hz; 24/ 12 VDC, 60/35 mA Output Contacts: DPDT 10 Amp, 250 VAC Ambient Operating Temp: -40°F to +185°F (-40°C to +85°C) Process Temp: Up to +400°F (204°C) Pressure: 1/2 micron, 30 PSI Approvals & Certifications: CSA/US Class I, Groups C & D and Class II, Groups E, F & G Please see www.binmaster.com for latest ATEX certifications Enclosure Type: NEMA 4X, 5, 7, 9 & 12 Enclosure: Die cast aluminum, USDA approved powder coat finish Mounting: 1-1/4" NPT

Conduit Connections: 3/4" NPT Shaft and components: Stainless steel

#### SPECIFICATIONS

Power Requirements: 24/115/230 VAC, 50/60 Hz; 12/24 VDC, 60/35 mA Output Relay: DPDT 10 Amp, 250 VAC Status Indicator Relay: SPDT 10 Amp, 250 VAC (solid state relays optional) Ambient Operating Temp: -40°F to +185°F (-40°C to +85°C) Process Temp: Up to +400°F (204°C) Pressure: 1/2 micron, 30 PSI Approvals & Certifications: CSA/US Class II, Groups E, F, & G Please see www.binmaster.com for latest ATEX certifications Enclosure Type: NEMA 4X, 5, 9 & 12 Enclosure: Die cast aluminum, USDA approved powder coat finish Mounting: 1-1/4" NPT

Conduit Connection: 3/4" NPT Shaft and components: Stainless steel

#### SPECIFICATIONS

Input Voltage: 115/230 VAC, 50/60 Hz Power Consumption: 1.5 Watts Switch: SPDT Contact Rating: 5A @ 250 VAC Rotary Speed: 1 RPM Operating Temp: -40°F to +185°F (-40°C to +85°C) Wiring Cable: 18 AWG, 12 inch cable Mounting: 3/4" PF (pipe fitting) Clutch: Magnetic slip clutch prevents damage to motor gears Enclosure: Polycarbonate, NEMA 1 Weight: 0.77 lb.

MAXIMA+

Fail-Safe Rotary

Mini Rotary



### APPLICATIONS

- Designed to monitor the level of multiple bins or tanks from one convenient location
  - · Operator can view when a bin is full, partially full or empty · Helps manage filling and emptying of bins
  - by alerting operator to level point via signal light and alarm
  - · Operates with a variety of point level indicators

## FEATURES

- Available with 4, 8, 12, 16, 20 or 24 stations
- NEMA 4X enclosure · Front panel LED alarm & power
- indication
- Indicates a level point by means of an eye-catching signal light and audible alarm
- Modules on the alarm panel can also be connected to an external common alarm (horn)

#### SPECIFICATIONS

Input Voltage: 115 VAC ± 10%, 50/60 Hz, 3 VA. 230 VAC ± 10%, 50/60 Hz, 3 VA. 24-48 VDC, 2 W maximum Relay: SPDT, 2 Amp 240 VAC Enclosure: NEMA 4X Operating Temp: -4°F to +158°F (-20°C to +70°C) Warranty: One year

Point Level Alarm Panel

#### FEATURES · Microprocessor-based fail-safe indicator

- **APPLICATIONS**  Reliable point level detection for bulk solids including powders, pellets, and granular materials
- conveyors
- · Material density from 2 lb./cu. ft. to over 100 lb./cu. ft.
- Feed, seed, grain, food, sand, gravel,
- cals, coal, and many other materials
  - · Internal, bi-directional clutch

operational life

### APPLICATIONS

- Reliable point level detection for bulk solids including powders, pellets, and granular materials
- Feed, seed, grain, food, plastics, chemicals, and many other materials

- conveyors
- 30 lb./cu. ft.

- · Used in small bins, silos, chutes, and
- Material density from 2 lb./cu. ft. to over



#### APPLICATIONS

- · Reliable point level detection for free flowing dry materials
- · Used in bins, vessels, and some plugged chute applications
- · Material density from 20 lb./cu. ft.
- · Feed, seed, grain, food, rubber, plastics, light powders, granules, and many other materials

#### FEATURES

- · Rugged construction and simple design
- · Very economical point level detection
- Neoprene or silicone diaphragm
- material
- Internal or external mount
- Multiple voltages

#### SPECIFICATIONS

Switch Ratings: 15 Amps @125, 250 or 480 VAC, 1/8 HP @ 125 VAC, 1/4 HP @ 250 VAC, 1/2 Amp @ 125 VDC, 1/4 Amp @ 250 VDC Operating Temp: -40°F to +300°F (-40°C to +149°C) Housing Enclosure: Die cast aluminum

Mounting: Internal or external, 16 gauge galvanized mounting plate

## **BM-45 Diaphragm Switch**



## **BM-65 Hazloc Diaphragm Switch**

#### **APPLICATIONS**

- · Reliable point level detection for free flowing dry materials · Used in bins, vessels, and some plugged
- chute applications • Material density from 20 lb./cu. ft.
- · Feed, seed, grain, food, rubber, plastics, light powders, granules, and many other materials

#### FEATURES

- Hazloc approval Class II
- · Rugged construction and simple
- design
- · Very economical point level detection Neoprene or silicone diaphragm
- material

FEATURES

• "Quick-Set" simple calibration

Triple thread screw-off cover

Unsurpassed sensitivity 0.5 pF

· Fail-safe, switch selectable high/low

Adjustable time delay to 30 seconds

Visual LED indicates sensor status:

uncovered, covered or power failure

· Optional sensing probes: Delrin or Teflon

sleeved, bare, food grade, flush mount, solid,

· PRO-Shield compensates for material buildup

· Operates below RF range, temperature stable

calibration, and protection from RF interference

Dual conduit entrance

and flexible extensions

- · Internal or external mount
- Multiple voltages

#### SPECIFICATIONS

Switch Ratings: 15 Amps @125 or 250, 1/8 HP @ 125 VAC, 1/4 HP @ 250 VAC, 1/2 Amp @ 125 VDC, 1/4 Amp @ 250 VDC Operating Temp: -40°F to +300°F

(-40°C to +149°C)

Approvals & Certifications: Listed for Class II, Groups E, F & G Hazardous Locations Enclosure Type: NEMA 4, 5, 9 & 12 Housing Enclosure: Die cast aluminum Mounting: Internal or external, 16 gauge galvanized mounting plate

#### APPLICATIONS

APPLICATIONS

- · Point level detection and process control for solid, liquid, and slurry materials · Used in bins, vessels, tanks, chutes, and
  - convevors · Plastics, chemicals, coal/fly ash, concrete,
  - food ingredients, pharmaceuticals, feed/ grain, mining, foundries, wood/paper processing, and many other materials

## PROCAP I & II **Capacitance** Probe



**PROCAP IX & IIX Hazloc Capacitance Probe** 

· Plastics, chemicals, coal/fly ash, concrete, food ingredients, pharmaceuticals, feed/grain, mining, foundries, wood/paper processing, and many other materials

· Point level detection and process control for

conveyors where an explosion rated sensor

· Used in bins, vessels, tanks, chutes, and

solid, liquid, and slurry materials

### FEATURES

- · Explosion proof design for Class I hazardous location applications
- "Quick-Set" simple calibration
- Triple thread screw-off cover
- · Dual conduit entrance
- · Unsurpassed sensitivity 0.5 pF
- · PRO-Shield compensates for material buildup
- Operates below RF range, temperature stable calibration, and protection from
- **RF** interference
- · Fail-safe, switch selectable high/low
- Adjustable time delay to 30 seconds
- · Optional sensing probes: Delrin or Teflon sleeved, food grade, flush mount, solid, and flexible extensions

#### SPECIFICATIONS

PROCAP I Power Requirements: Universal power supply 24 to 240 VAC/VDC PROCAP II Power Requirements: Selectable

115/230 VAC Output Relay: DPDT 10 Amp at 250 VAC

PROCAP I Ambient Temp Range: -20 to +145°F (-28 to +62°C) PROCAP II Ambient Temp Range: -40 to +158°F (-40 to +70°C) Process Temp: To 250°F Delrin/Bare probe (121°C); to 500°F Teflon probe (260°C)

Pressure: 500 PSI Approvals & Certifications: Listed for Class II,

Groups E, F & G Hazardous Locations Enclosure Type: NEMA 4X, 5, 9 & 12 Housing Enclosure: Die cast aluminum, USDA approved powder coat finish Mounting: 1-1/4" NPT or 3/4" NPT 316 SS standard;

1-1/4" NPT 316 SS & sanitary flange optional

#### SPECIFICATIONS

PROCAP IX Power Requirements: Universal power supply 24 to 240 VAC/VDC PROCAP IIX Power Requirements: Selectable 115/230 VAC Output Relay: DPDT 10 Amp at 250 VAC Ambient Temp: -40°F to +185°F (-40°C to +85°C) Process Temp: To 250°F Delrin probe (121°C); to 500°F Teflon probe (260°C) Pressure: 500 PSI

### Approvals & Certifications: Listed for Class I,

Groups C & D and Class II, Groups E, F & G Hazardous Locations

Enclosure Type: NEMA 4X, 5, 7, 9 & 12 Housing Enclosure: Die cast aluminum, USDA

approved powder coat finish Mounting: 1-1/4" NPT or 3/4" NPT 316 SS standard; 1-1/4" NPT 316 SS & sanitary flange optional

**APPLICATIONS** 



## **PROCAP | & || 3-A** Sanitary Capacitance Probe

- Point level detection and process control for solid, liquid, and slurry materials
- · Used in bins, vessels, tanks, chutes, and conveyors where 3-A and/or USDA approvals are necessary
- · Dairy products, food, pharmaceuticals, and many other materials requiring 3-A or USDA approvals

### FEATURES

- · 3-A approved, food grade design
- "Quick-Set" simple calibration
- Triple thread screw-off cover
- Dual conduit entrance
- Unsurpassed sensitivity 0.5 pF
- · PRO-Shield compensates for material buildup
- Operates below RF range, temperature stable
- calibration and protection from RF interference
- · Fail-safe, switch selectable high/low
- Adjustable time delay to 30 seconds
- · Visual LED indicates sensor status: uncovered, covered or power failure

#### SPECIFICATIONS

PROCAP I 3-A Power Requirements: Universal power supply 24 to 240 VAC/VDC PROCAP II 3-A Power Requirements: Selectable 115/230 VAC

Output Relay: DPDT 10 Amp at 250 VAC Ambient Temp: -40°F to +185°F (-40°C to +85°C)

Process Temp: To 250°F Delrin probe (121°C); to 500°F Teflon probe (260°C) Pressure: 500 PSI

#### Approvals & Certifications: Listed for Class II, Groups E, F & G Hazardous Locations Enclosure Type: NEMA 4X, 5, 9 & 12 Housing Enclosure: Die cast aluminum, USDA approved powder coat finish

Mounting: 1" or 2.5" sanitary flange



### APPLICATIONS

- · Point level detection and process control for solid, liquid, and slurry materials
- · Used in bins, vessels, tanks, chutes, and conveyors where a non-intrusive flush mounted sensor is necessary · Plastics, chemicals, coal/fly ash, concrete,
- food ingredients, pharmaceuticals, feed/grain, mining, foundries, wood/paper processing, and many other materials

# PROCAP I & II FL Flush **Mount Capacitance Probe**



**PRO REMOTE** 

**Capacitance Probe** 

### APPLICATIONS

**APPLICATIONS** 

necessary

many other materials

- · Point level detection and process control for solid, liquid, and slurry materials · Used in bins, vessels, tanks, chutes, and
  - conveyors with high temperature/high vibration conditions · Electronics may be located up to 75 ft. from
  - sensing probe · Plastics, chemicals, coal/fly ash, concrete, food ingredients, pharmaceuticals, feed/grain, mining, foundries, wood/paper processing, and many other materials

· Point level detection and process control for

· Used in bins, vessels, tanks, chutes, and conveyors where low voltage DC power is

· Plastics, chemicals, coal/fly ash, concrete,

food ingredients, pharmaceuticals, feed/grain,

mining, foundries, wood/paper processing, and

solid, liquid, and slurry materials

FEATURES

- sleeved, food grade, flush mount, solid, and flexible extensions
- contact with probe

· Auto-calibration and external test

· Fail-safe, switch selectable high/low

· Adjustable time delay to 10 seconds

Optional sensing probes: Delrin or Teflon

sleeved, bare, food grade, flush mount, solid, and flexible extensions · Visual LED indicates sensor status:

uncovered, covered or power failure

· PRO-Shield compensates for material buildup

Operates below RF range, temperature stable

calibration, and protection from RF interference

· Unsurpassed sensitivity 0.5 pF

## SPECIFICATIONS

or aluminum

stainless steel

& sanitary flange optional

Power Requirements: 115/230 VAC, 50/60 Hz +15% 5 VA

Output Relay: DPDT 10 Amp at 250 VAC Ambient Temp: -40°F to +185°F (-40°C to +85°C)

Process Temp: To 250°F Delrin/bare probe (121°C); to 500°F Teflon probe (260°C) Pressure: 500 PSI

Approvals & Certifications: Listed for Class II, Groups E, F & G Hazardous Locations Enclosure Type: NEMA 4X, 5, 9 & 12

Housing Enclosure: Die cast aluminum, USDA approved powder coat finish

Mounting: 1-1/4" NPT or 3/4" NPT 316 stainless steel standard; 1-1/4" NPT 316 stainless steel & sanitary flange optional

## **PRO AUTO CAL Capacitance Probe**

#### Not responsible for errors or omissions.

FEATURES

FEATURES

- "Quick-Set" simple calibration
- · Unsurpassed sensitivity 0.5 pF
- · PRO-Shield compensates for material buildup

- Adjustable time delay to 10 seconds

## calibration, and protection from RF interference · Fail-safe, switch selectable high/low

Operates below RF range, temperature stable

Optional sensing probes: Delrin or Teflon

· Internal LED indicates material in

 Optional high-temperature sensing probe • Operates below RF range, temperature stable calibration and protection from RF interference · Fail-safe, switch selectable high/low

· PRO-Shield compensates for material buildup

- · Adjustable time delay to 30 seconds

• "Quick-Set" simple calibration

Triple thread screw-off cover

Unsurpassed sensitivity 0.5 pF

Dual conduit entrance

 Visual LED indicates sensor status: uncovered, covered or power failure PROCAP I FL Power Requirements: Universal power supply 24 to 240 VAC/VDC PROCAP II FL Power Requirements: Select-

SPECIFICATIONS

able 115/230 VAC

Output Relay: DPDT 10 Amp at 250 VAC

Ambient Temp: -40°F to +185°F

(-40°C to +85°C) Process Temp: 150°F standard (65°C);

450°F high temp (232°C)

Pressure: 250 PSI

Approvals & Certifications: Listed for Class II. Groups E, F & G Hazardous Locations

Enclosure Type: NEMA 4X, 5, 9 & 12. Units also available in Class I, Groups C & D

Housing Enclosure: Die cast aluminum,

Output Relay: DPDT 10 Amp at 250 VAC

(121°C); to 500°F Teflon probe (260°C)

Approvals & Certifications: CSA Listed,

Probe Enclosure: Die cast aluminum,

USDA approved powder coat finish Electronic Enclosure: Polycarbonate

Mounting: 1-1/4" NPT or 3/4" NPT 316

Standard: 1-1/4" NPT 316 stainless steel

Intrinsically Safe Class I, NEMA 4X, 5 & 12

Ambient Temp: -40°F to +185°F (-40°C to +85°C) Process Temp: To 250°F Delrin probe

USDA approved powder coat finish

Mounting: Flush

#### SPECIFICATIONS Power Requirements: 115/230 VAC,

Pressure: 500 PSI

50/60 Hz ±15%, 5 VA



**Heavy Duty Probe** 

### **APPLICATIONS**

- High and low level detection in bins, tanks, or silos
- For use in temperatures up to 500°F (260°C) · High temperature bins containing clinker and fly ash
- For power plants and coal storage operations · In vessels containing heavy materials such as rock, aggregates, or grains
- · High bulk density materials that may damage other probes

· High, mid or low level detection when it is

· Point level detection and process control for

various solid, liquid, and slurry applications

• For aggregates, coal, or other lump materials

· Teflon-sleeved extension for point level detec-

and slurry applications when top-mounting

· Teflon sleeved probe for use in applications

on the probe, including most liquids

where conductive material may leave residue

tion and process control for various solid, liquid

necessary to top mount the sensor

that might damage a rigid probe

#### FEATURES

- · Heavy duty, stainless steel probe that resists bending and breaking
- · Constructed of 1" diameter solid 316 Stainless Steel
- Suitable for use in temperatures up to 500°F (260°C)
- Attaches to standard PROCAP I or Hazloc PROCAP II capacitance probes
- Standard 1-1/4" NPT SS process connection
- "Pro-Shield" protects against false readings Very sensitive probe can detect material at 1/2 picofarad above air

#### SPECIFICATIONS

- PROCAP | Power Requirements: Universal power supply 24 to 240 VAC/VDC
- PROCAP II Power Requirements: Selectable 115/230 VAC
- Output Relay: DPDT 10 Amp at 250 VAC PROCAP I Ambient temperature range: -20 to

+145F (-28 to +62C) PROCAP II Ambient temperature range: -40

- to +158F (-40 to +70C) Process Temp: Up to 500°F (260°C)
  - Pressure: 500 PSI

Remote PRO Auto-Cal

Shielded Teflon Sleeved 316 SS

Maximum Temp: 500°F (260°C)

Hanging Flexible Cable Extension

- Approvals & Certifications: Listed for Class II, Groups E, F & G
- Hazardous Locations Enclosure Type: NEMA 4X, 5, 9 & 12
- Housing Enclosure: Die cast aluminum, USDA approved powder coat finish
- Mounting: 1-1/4" NPT SS process connection

Fitting Options: 3/4" NPT, 1-1/4" NPT, 1" food

grade, 1"/2"/3"/4" 150# Raised face flanges Power Pac Options: PROCAP | & II, PRO

Maximum Pressure: 50 psi (3.5 kg/cm2) for

Probe Material: 316 stainless steel, 1/4"

diameter cable with Teflon sleeve and

Lengths Available: 16 inches to 25 feet

IX & IIX, PRO Remote, PRO Auto-Cal

Fitting Options: 3/4" NPT, 1-1/4" NPT, 1" food

grade, 1"/2"/3"/4" 150# Raised face flanges

Power Pac Options: PROCAP I & II, PROCAP

1-1/4" NPT, 500 psi (35 kg/cm2) for 3/4" NPT

## Flexible Hanging **Capacitance Probe**



## APPLICATIONS

APPLICATIONS

when top mounting

- · Point level detection and process control in liquid, powder, granular, and pelleted materials · Used in smaller bins, vessels, tanks, and chutes
  - · Plastics, chemicals, concrete, food ingredients, pharmaceuticals, feed/grain, wood/ paper processing, and many other materials
  - · Works where Proximity Switches don't

#### FEATURES

- · Shielded bare 316 SS flexible extension in lengths up to 35 feet
- Shielded Teflon-sleeved 316 SS flexible
- extension in lengths up to 25 feet
- · Cables can be cut to length in the field

#### SPECIFICATIONS

#### Shielded Bare 316 SS Hanging Flexible Extension

Maximum Temp: 250°F (121°C) for Standard probe

Maximum Pressure: 50 psi (3.5 kg/cm2) for 1-1/4" NPT, 500 psi (35 kg/cm2) for 3/4" NPT Probe Material: 316 stainless steel, 1/4"

diameter cable with Delrin insulator

Lengths Available: 16 inches to 35 feet

#### FEATURES

- · PRO-Shield feature ignores material
- buildup
- · LED on housing indicates sensor status: covered or uncovered
- · Easy "one-time" calibration
- · Compact design; simple to install
- · For metal, plastic or other non-metallic vessels

#### **SPECIFICATIONS** Power Requirements: 115, 230 VAC

insulator

or 24 VDC Output Relay: SPDT 5 amp at 250 VAC Ambient Temp: -40°F to +185°F (-40°C to +85°C)

Process Temp: To 240°F (116°C)

Pressure: 150 PSI

Approvals & Certifications: NEMA 4X, 5 & 12

Enclosure: PVC Probe: CPVC Mounting: 1" NPS (1-1/4" adapter available) LED: Indicates material presence or absence

## SPECIFICATIONS

Power Requirements: 115 or 230 VAC, 50/60 Hz ±15%, 5 VA Output Relay: DPDT 5 Amp at 250 VAC Ambient Temp: -40°F to +185°F (-40°C to +85°C) Process Temp: to 1112°F (600°C) Pressure: 100 PSI Approvals & Certifications: NEMA 4X, 5 & 12 Probe Enclosure: Die cast aluminum,

USDA approved powder coat finish Electronic Enclosure: Metal Mounting: 1-1/4" NPT

## **PRO HTRC-20** Capacitance Probe

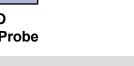
- exceeds 500°F · Plastics, chemicals, coal/fly ash, concrete,
- mining, foundries, wood/paper processing, and many other materials

#### FEATURES

- · "Quick-Set" simple calibration
- Unsurpassed sensitivity 0.5 pF
- · PRO-Shield compensates for material buildup · Operates below RF range, temperature
- stable calibration, and protection from RF interference
- · Fail-safe, switch selectable high/low
- · Adjustable time delay to 10 seconds
- · Internal LED indicates material in contact
- with probe

# **Compact PRO**

# **Capacitance Probe**



# **APPLICATIONS**

- · Point level detection and process control for solid, liquid, and slurry materials Used in bins, vessels, tanks, chutes, and conveyors when process temperature
- food ingredients, pharmaceuticals, feed/grain,



## **VR-21** Vibrating Rod

#### APPLICATIONS

- Suitable for high and low level indication, or plugged chute detection
- · Detects extremely light, fluffy materials and materials with low dielectric constants
- Materials densities from 1.25 lb./cu. ft.
- · Carbon black, plastics, fly ash, feed, seed, grain, food, chemicals, and other materials
- · Universal power supply Self-cleaning sensor

FEATURES

of material

to 20' away

lengths of up to 72"

No moving parts

FEATURES

Remote electronics available

· Wear and maintenance free

Three sensitivity adjustments

Switch selectable high/low fail-safe

· Two-inch stainless steel sanitary fitting

for cleaning and sanitation

· Tri-clover style clamp that removes easily

· Sword-shaped blade to prevent bridging

· A rigid extension can be added in custom

· Can be used with remote electronics up

Standard insertion length of 11.81"

Unique "blade" probe design reduces

false alarms caused by buildup

· No calibration required

#### SPECIFICATIONS

Power Requirements: Wide range 20-250V AC/DC Relay: SPDT relay, 5A @ 250 VAC (optional DPDT relay available) Time Delay: 1 second from stop of vibration,

2 to 5 seconds for start of vibration Ambient Temp: -4°F to +140°F (-20°C to +60°C)

Process Temp: To 176°F standard (80°C); to 284°F high temp (140°C)

Pressure: 145 psi

Enclosure: Die cast aluminum, NEMA 4, 5 & 12 Probe: 304 stainless steel, 7.37" insertion length Mounting: 1-1/2" NPT

Material Densities: From 1.25 lb./cu. ft.

**SPECIFICATIONS** 

Pressure: 145 psi

Mounting: 1-1/2" NPT

SPECIFICATIONS

Pressure: 145 psi

Mounting: 1-1/2" NPT

5 & 12

length

AC/DC Relay: DPDT

Approvals: CSA hazardous location approvals for Class II, Groups E, F & G (optional)

Power Requirements: Wide range 20-250V

Time Delay: 1 second from stop of vibration,

Process Temp: To 176°F standard (80°C);

Enclosure: Die cast aluminum, NEMA 4,

Probe: 304 stainless steel, 11.81" insertion

Material Densities: From 1.25 lb./cu. ft.

Relay: SPDT relay, 5A @ 250 VAC

(optional DPDT relay available)

Process Temp: To 176°F standard

(80°C); to 284°F high temp (140°C)

Materials Densities: From 1.25 lb./cu. ft. Approvals: CSA hazardous location approvals

for Class II, Groups E, F & G (optional)

Fitting: 2" sanitary 316 SS fitting with tri-clamp

Power Requirements: Wide range 20-250V AC/DC

Time Delay: 1 second from stop of vibration, 2 to 5 seconds for start of vibration

Ambient Temp: -4°F to +140°F (-20°C to +60°C)

Enclosure: Die cast aluminum, NEMA 4, 5 & 12

Probe: 304 stainless steel, 13" to 13' insertion length

2 to 5 seconds for start of vibration Ambient Temp: -4°F to +140°F (-20°C to +60°C)

to 284°F high temp (140°C)



## VR-31 Sanitary Vibrating Rod



# VR-41 Rigid **Extended Vibrating Rod**

## **APPLICATIONS**

- · High, mid, and low level detection in bins, silos, tanks, hoppers, or chutes
- · Sanitary environments that require a triclover style clamp for cleaning and sanitation
- · Designed for use in food and pharmaceutical processing
- Ideal for a wide variety of dry and bulk powder materials
- · Suitable for both top and side mount applications
- Challenging environments to make cleaning easier and safer

#### APPLICATIONS

APPLICATIONS

on top of bin

- · Suitable for high and low level indication, or plugged chute detection
- · Detects extremely light, fluffy materials, and materials with low dielectric constants • Material densities from 1.25 lb./cu. ft.
- · Carbon black, plastics, fly ash, feed, seed,

· Suitable for high level indication, mounted

· Detects extremely light, fluffy materials and

· Carbon black, plastics, fly ash, feed, seed,

grain, food, chemicals, and other materials

materials with low dielectric constants Material densities from 1.25 lb./cu. ft.

- grain, food, chemicals, and other materials

FEATURES

- Switch selectable high/low fail-safe

### Unique "blade" probe design

FEATURES

- reduces false alarms caused by buildup
- No calibration required
- · Wear and maintenance free
- No moving parts
- Three sensitivity adjustments
- Universal power supply
- · Self-cleaning sensor
- Remote electronics available
- · Insertion length from 13" to 13'

Custom lengths from 19" to 19'

false alarms caused by buildup

No calibration required

· Universal power supply

Self-cleaning sensor

· No moving parts

· Wear and maintenance free

· Three sensitivity adjustments

· Remote electronics available

Switch selectable high/low fail-safe

• Unique "blade" probe design reduces

#### SPECIFICATIONS

Power Requirements: Wide range 20-250V AC/DC Relay: DPDT Time Delay: 1 second from stop of vibration, 2 to 5 seconds for start of vibration Ambient Temp: -4°F to +140°F (-20°C to +60°C) Process Temp: To 176°F standard (80°C); to 284°F high temp (140°C) Pressure: 145 psi Enclosure: Die cast aluminum, NEMA 4, 5 & 12 Insertion Length: 19" to 19' Mounting: 1-1/2" NPT Material Densities: From 1.25 lb./cu. ft.

VR-51 Flexible Extended Vibrating Rod

# **Point Level Indicators and Flow Aids**



## CVR-625 Mini Vibrating Rod



## SHT-120/140 High **Temperature Vibrating Rod**



## **Mercury-Free Tilt Switch**

## **BM-T Hanging Tilt Switch**

### APPLICATIONS

· Compact design for reliable point level sensing in small bins and hoppers that contain plastics, food, seed, chemicals, and many other powder and bulk solid materials Material densities from 2 lb./cu. ft.

# FEATURES

- · Compact design ideal for small bins, hoppers, and feeders
- Single rod design
- No calibration required
- · Wear and maintenance free
- No moving parts
- · High and low level fail-safe
- · Three sensitivity adjustments
- Universal power supply
- · Self-cleaning sensor 1-1/4" NPT mounting
- 6" insertion length · Remote electronics available
- · Process temperatures up to 300°F
- Screw-top enclosure

#### FEATURES

- · Single stainless steel rod design
- No calibration required
- · Wear and maintenance free
- No moving parts
- · High and low level fail-safe
- · Three sensitivity adjustments
- · Universal power supply
- · Self-cleaning sensor
- 1-1/2" NPT mounting
- Remote electronics available
- Insertion length from 7.37" to 13 ft.
- · Lagged design to locate electronics
- away from heat source

#### FEATURES

- · Mercury-free, easy to install and operate
- Activates an alarm when material rises and
- tilts the switching mechanism 15 degrees · Shafts in custom lengths from 1 foot up
- to 8 feet • Available with either a paddle or sphere
- · Dual conduit entries for easy wiring
- Installs through a 1-1/4" NPT process connection
- · Sends an alert status to a horn, light or control panel

#### SPECIFICATIONS

Power Requirements: Wide range 20-250V AC/DC Power Consumption: 3 VA Relay: SPDT 5A 250 VAC Time Delay: 1 second from stop of vibration, 2 to 5 seconds for start of vibration Ambient Temp: -4°F to +150°F (-40°C to +65°C) Process Temp: To 176°F standard (80°C); to 300°F high temp (150°C) Pressure: 145 psi Wiring Cable: 1/2' Mounting: 1-1/4" NPT Enclosure: Powder coated diecast aluminum, NEMA 4 Probe: AISI 302 stainless steel, 6" insertion length Material Density: From 2 lb./cu. ft.

#### SPECIFICATIONS

Power Requirements: Wide range 20-250V AC/DC Power Consumption: 3 VA Relay: SPDT 5A 250 VAC (optional DPDT relay available) Time Delay: 1 second from stop of vibration, 2 to 5 seconds for start of vibration Ambient Temp: -4°F to +150°F (-40°C to +65°C) Process Temp: To 482°F (250°C) Pressure: 145 psi Wiring Cable: 1/2" Mounting: 1-1/2" NPT Enclosure: Die cast aluminum, NEMA 4, 5 & 12

Probe: 304 stainless steel, (SHT-120 7.37' insertion length, SHT-140 14" to 13 ft. insertion length) Material Density: From 1.25 lb./cu. ft.

#### SPECIFICATIONS

Switch: SPDT Mechanical Switch, maximum 250 VAC @ 15A Operating Temperature:-40°F to +185°F (-40°C to +85°C) Enclosure: NEMA 4X, IP 66 Mounting: 1-1/4" NPT Conduit Entry: 3/4" NPT Enclosure: Die Cast Aluminum, USDA approved powder coat finish Available Rod Lengths: 1/4" Pipe (SS or Galv.): 1 foot (30.48cm) to 8 feet (243.84cm) 3/8" SS Round: 1 foot (30.48cm) to 8 feet (243.84cm)

#### SPECIFICATIONS

Switch Ratings: 15 Amps @ 125 or 250 VAC, 1/8 HP @ 125 VAC, 1/4 HP @ 250 VAC, 1/2 Amp @ 125 VDC, 1/4 Amp @ 250 VDC Operating Temp: -40°F to +300°F (-40°C to +149°C)

Mounting: Suspended by flexible hanger

- bulk solids
  - · Used in bins, vessels, chutes, or silos or over open piles
  - · Detect plugs or clogs in chutes during
  - Material density of 15 lb./cu. ft. and greater
  - coal and many other materials

#### FEATURES

- Economical high level point detection
- · Rugged construction and easy installation
- · Simple design with one moving part
- · Switch activated at 15 degrees · Stainless steel paddle or plastic sphere
- options available

- solids in bins, tanks, and silos.
- · Mounts on the top of the bin as an alternative to an extended rotary
- · For materials with a bulk density of at least
- 15 lb./cu. ft.

# APPLICATIONS · Reliable high level detection for dense

- Mounted over conveyors as a load sensor
- process operations
- · Grain, sand, gravel, concrete, aggregates,

- · Detects extremely light, fluffy materials and materials with low dielectric constants Material densities from less than
- · Carbon black, plastics, fly ash, feed, seed, grain, food, chemicals, and many other materials

Suitable for high and low level indication,

or plugged chute detection

· Built specifically for higher process

temperatures up to 482°F (250°C)

### APPLICATIONS

**APPLICATIONS** 

1.25 lb./cu. ft.

- High level detection of powders and bulk
- · Can be mounted over a conveyor belt

# Flow, Dust, and Aeration



#### APPLICATIONS

APPLICATIONS

cyclones

- · Senses flow/no-flow conditions of solids and powders in pneumatic pipelines, gravity chutes, and feeders
- Virtually unaffected by humidity, ambient light, pressure, vacuum, temperature, noise, vibration, electrical signals, non-metallic buildup or dust
- · Used in food processing, plastics, grain, cement/aggregates, paper, mining, and many other materials

Continuous monitoring of emissions

Designed for general maintenance planning

baghouses, cartridge filters, bin vents, and

· Used in metals, chemicals, fly ash, plastics,

paper, and many more applications

pharmaceuticals, food, utilities, mining, pulp/

and process protection applications for

through an air filtration system

## Flow Detect 2000 **Microwave Flow Detection**

#### FEATURES

- · Single-piece and two-component model with remote sensor and control console
- · Uses Doppler technology (microwave) to
- provide reliable motion detection
- Non-intrusive flush mounting senses through non-metallic surfaces
- · Non-contact operation eliminates flow stream interruption and equipment wear
- · Control settings can be made without accessing the remote sensor probe
- · Fail-safe power protection and loop fault monitor
- "Quick-Set" selectable, single turn calibration
- Hazloc approval Class II
- Alarm for flow/no flow status
- High/low selectable sensitivity adjustment
- FEATURES
  - · Complies with US and International EPA regulations
  - · Emission readings are averaged, not
  - smoothed, to eliminate false alarms · Pre-warning indicator alerts to potentially
  - hazardous situations Instantaneous alarm or one minute
  - averaged readings
  - · Easy set-up
  - Two SPDT relay outputs

- SPECIFICATIONS
- Power Requirement: 115 or 230 VAC 50/60 Hz, 5 VA Operating Temp Remote: -22°F to +158°F
- (-30°C to +70°C) Operating Temp Console: -31°F to +158°F
- (-35°C to +70°C)

Process Temp: 250°F (121°C) if ambient air temperature is below 150°F (65°C)

Detection Range: Up to 10 feet Frequency: 24.125 GHz, less than 1mW/cm3

(OSHA limit is 10mW/cm3)

Remote Enclosure: Die cast aluminum Remote Approvals: Listed for Class II, Groups E,

F & G Hazardous Locations Enclosure Type: NEMA 4X, 5, 9 & 12

Output: DPDT dry contacts, 5A @ 240 VAC, or 30 VDC Time Delay: Single turn 0.1-15 sec

### SPECIFICATIONS

Power Requirements: 115 VAC, 50/60 Hz ±15%, 5 VA, 230 VAC optional Output Relay: Two SPDT 10 Amp relays (warning & alarm) Ambient Temp: -25°F to +160°F (-32°C to +71°C) Process Temp: Up to 250°F (121°C) Pressure: 500 PSI Housing Enclosure: Cast aluminum, USDA approved powder coat finish Mounting: 1-1/4" NPT or 3/4" NPT 316 SS Standard: 1-1/4" NPT 316 stainless steel & sanitary flange optional Alarm: Dual alarm (alarm is 2x pre-alarm) switch selectable for instantaneous or one minute averaged Sensitivity: 1 mg/m (.0005 gr/SCF)

#### SPECIFICATIONS

Power Requirements: 115/230 VAC

- 50/60 Hz, or 24 VDC
- Output Relay: Two SPDT, 5A @ 240 VAC Ranging: Log or linear
- Resolution: 5.0 pA
- Operating Temp Sensor: Standard 250°F (120°C); optional 450°F (232°C) Operating Temp Console: -13°F to +160°F
- (-25°C to + 70°C) Pressure: Standard 10 PSI; optional 100 PSI
- Approvals & Certifications: Standard Ordinary/General Purpose; optional
- Class I, II & III, Div I & II (Intrinsically Safe-CSA) Housing Enclosure: Cast aluminum enclosure NEMA 4X
- Mounting: 1/2" NPT standard; optional ANSI

flange & quick-clamp Sensor Cable: 300 ft. maximum length, 450°F (232°C) maximum temp

**SPECIFICATIONS** 

Pad Material: Durable molded silicone or neoprene rubber construction Shaft: Stainless steel center shaft Process Temp: Up to 250°F (121°C) Air Pressure: From 5 PSIG to 60 PSIG Air Consumption: Dependent on application



Dust Detect 1000 **Dust Detection** 



**BM-30 LGX Particulate Monitor** 



Airbrator **Aeration & Vibration** 

# APPLICATIONS

- · Reliable dust collector emissions monitor and leak detector
- Designed for general maintenance planning and process protection applications for baghouses, cartridge filters, bin vents, and cyclones
  - · Used in metals, chemicals, fly ash, plastics, pharmaceuticals, food, utilities, mining, pulp/ paper, and many more applications

- - readout · Log scale enables observation of
  - baseline and peaks

#### FEATURES

- · Special design provides dual-action flow
- aid through aeration and vibration
- Requires fewer pads than diffuser type devices
- because of unique design · Uses high or low pressure
- · Not affected by moisture or temperature
- Self-cleaning
- · Simple to install in any type vessel
- · Suitable for abrasive material
- · Check valve to keep material out
- of air line

# APPLICATIONS

- · Eliminates packing and maintains flow of finely-ground dry bulk materials · Indoor and outdoor applications in bins
  - and storage vessels · Used in high temperature, corrosive applications
  - · Flour, seed, grain, flakes, sawdust, cement, PVC resin, fly ash, carbon black, lime, sand, cornstarch, gypsum, sugar, and other materials

mg/m3 or gr/cf · Performs in tough applications (kilns, smelters, carbon black) · Prevents the escape of valuable

FEATURES

EPA regulations

- materials · Convenient split-architecture design
- Repeatable in all applications

· Complies with US and International

· Simple absolute output correlates to

· Large LED display provides both logarithmic analog bar graph and an absolute digital